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upside-down in order to remove debris.
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Note: Inspect the water pump and the
water

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accidents that involve product operation,
maintenance and repair are caused by
failure to observe basic safety rules or
precautions. An accident can often be
avoided by recognizing potentially

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hazardous

Operation and Maintenance Manual

Powering the 3116 four-stroke diesel engine are six inline cylinders with bores of 4.13 inches and strokes of 5 inches. The engine's overall displacement is 402 cubic inches; its compression ratio is 16 to 1. The 3116 is capable of generating peak power levels of 205 horsepower at 2,400 rpm and 350 horsepower at 2,800 rpm.

3116 Caterpillar Diesel Engine Specifications | It Still Runs

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